



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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646.3001

Job Sheet 186239



Part No: 646.3001

Job Qty: 5 ea

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/18

Job Tracking No:

Due Date: 11/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

6480

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	11/28/18	11/28/18	0.00	0.00	Start Up Stores/Pkg-2	189-89	NOV 14 2018
110	Packaging	5 pcs	11/28/18	11/28/18	0.00	0.00	Packaging1-1	189-89	NOV 14 2018
120	Small Fab	5 pcs	11/28/18	11/28/18	0.00	5.49	Small Fab-1	189-89	DEC 11 2018
130	QC	5 pcs	11/28/18	11/28/18	0.00	0.00	QC5	189-89	DEC 11 2018
140	Packaging	5 pcs	11/28/18	11/28/18	0.00	0.00	Packaging3-1	189-89	DEC 11 2018
150	QC21-SA	5 Ea	11/28/18	11/28/18	0.00	0.00	QC21	189-89	DEC 11 2018

Part Op 130 - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV LOCTITE
Descriptions: 598: 138958 exp. date: 03/20

150 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

DAS
21
9-89

DEC 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3010	LH Half	5 Ea (1 ea)	90-Start up Operation	5107528
646.3011	RH Half	5 Ea (1 ea)	90-Start up Operation	5047438X4 510738X1
646.3012	Lower Guide	5 Ea (1 ea)	90-Start up Operation	5106404
646.3013	Blade	5 Ea (1 ea)	90-Start up Operation	5082104
646.3014	Blade	5 Ea (1 ea)	90-Start up Operation	5094015
646.3015	Blade	5 Ea (1 ea)	90-Start up Operation	5105700
MS21042L08	Nut	95 Ea (19 ea)	90-Start up Operation	106409
MS27039-08-19	Screw	95 Ea (19 ea)	90-Start up Operation	5104389
NAS1149FN832P	Washer	190 Ea (38 ea)	90-Start up Operation	5100408X105 5107796X 95

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3010	5	10	0
	646.3011	5	18	0
	646.3012	5	5	0
	646.3013	5	7	0
	646.3014	5	8	0
	646.3015	5	44	0
	MS21042L08	95	1,559	0
	MS27039-08-19	95	1,544	0
	NAS1149FN832P	190	2,415	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval _____	
Description Work Order Deviation				Disposition			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Los ☐ Folio/Prog ☐ Grain ☐ Weld ☐ Wrong Stocl ☐ Out of Sequ ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER : _____					

Container No: S127995
 Part: 646.3001
 Job No: 186239
 Serial No/Batch: S127995
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: _____



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 CANADA
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 Email: sales@dartaero.com
 www.dartaerospace.com

Date: 11/14/18

Part Specifications

Specifications could not be found.

Plex 11/13/18 10:32 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
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			Completed By																		
			Lead hand / Supervisor Approval Verification																		
			QC / QA Coordinator Approval																		
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